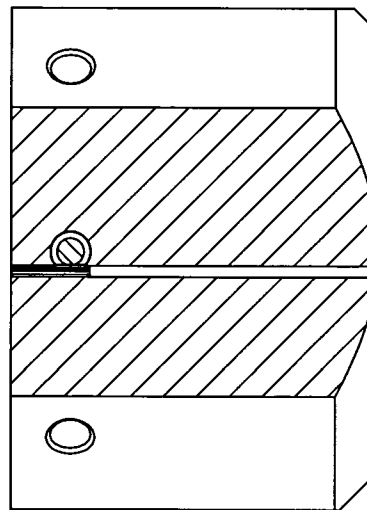
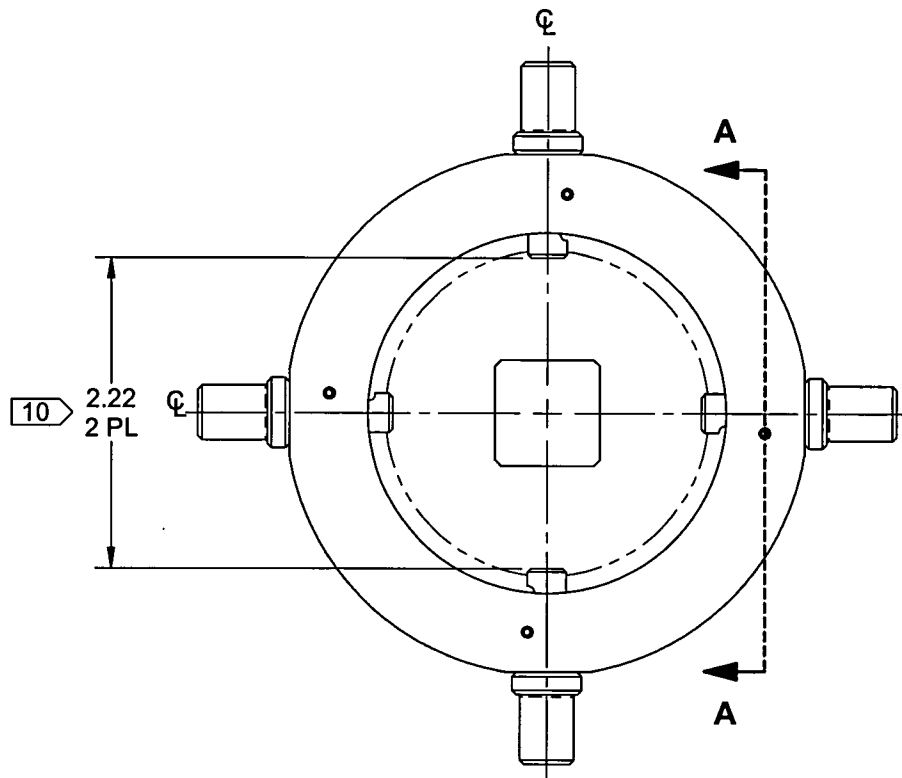
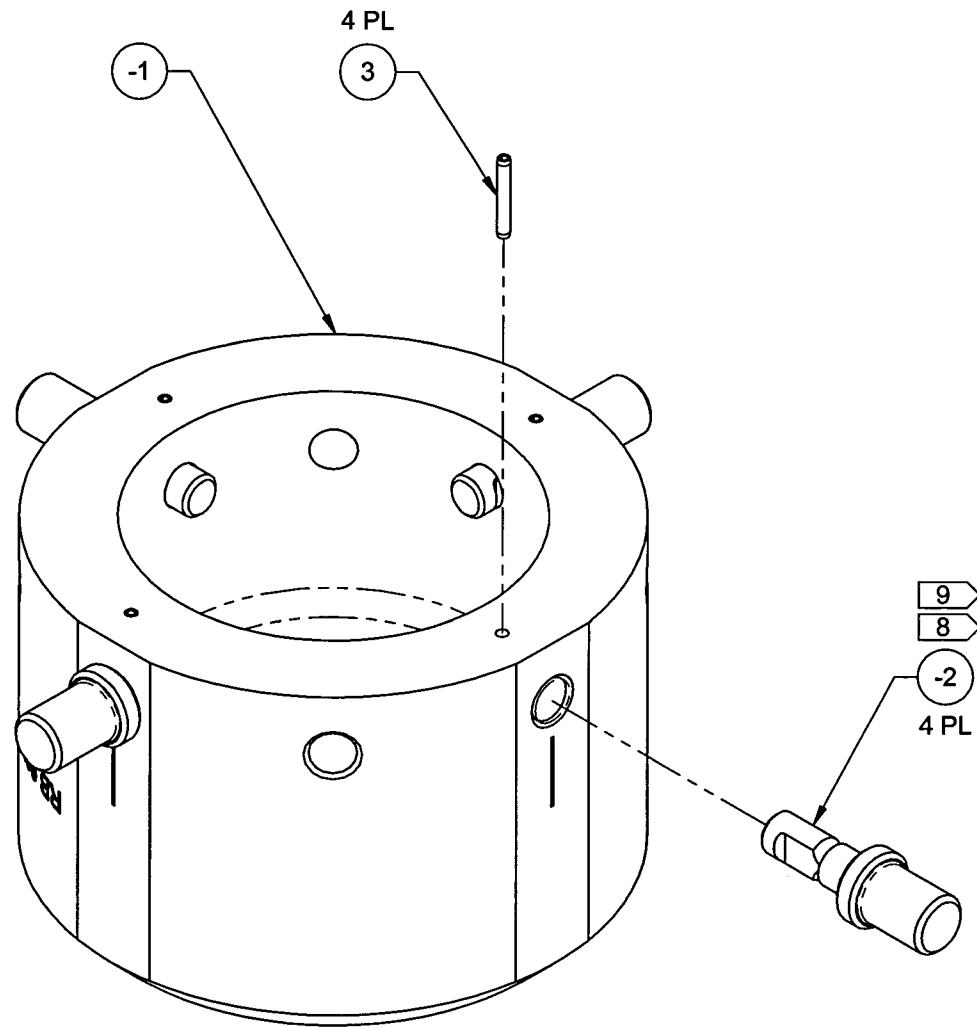


| ITEM # | QTY | PART #                       | PART TITLE                              |
|--------|-----|------------------------------|---|
| -1     | 1   | RB 92700-10307-041-1         | HOUSING                                 |
| -2     | 4   | RB 92700-10307-041-2         | PIN                                     |
| 3      | 4   | McMaster#90692A906 OR EQUIV. | STEEL SPRING PIN 5/64" DIA. X 9/16" LG. |



SECTION A-A



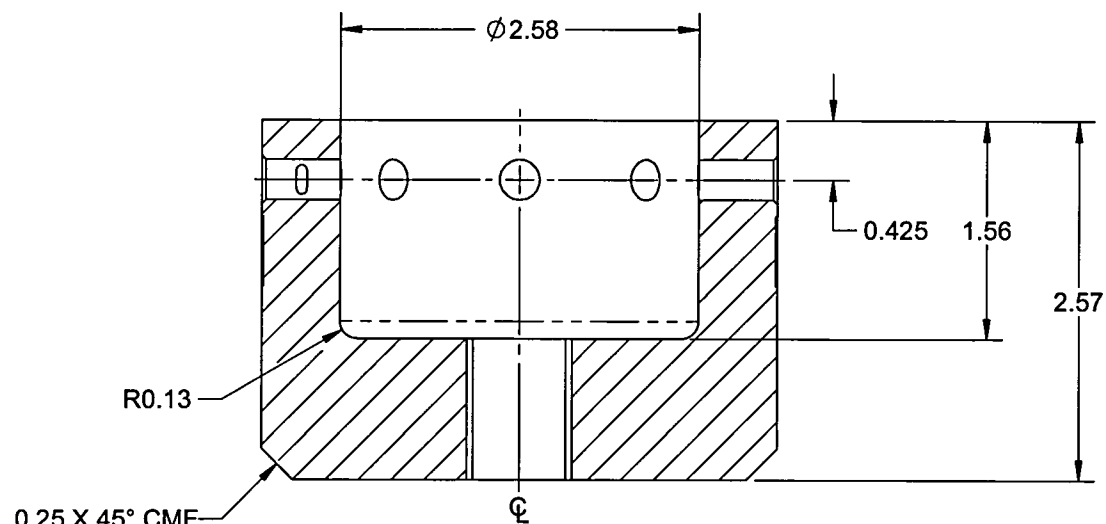
RB 92700-10307-041 TR NUT WRENCH

11

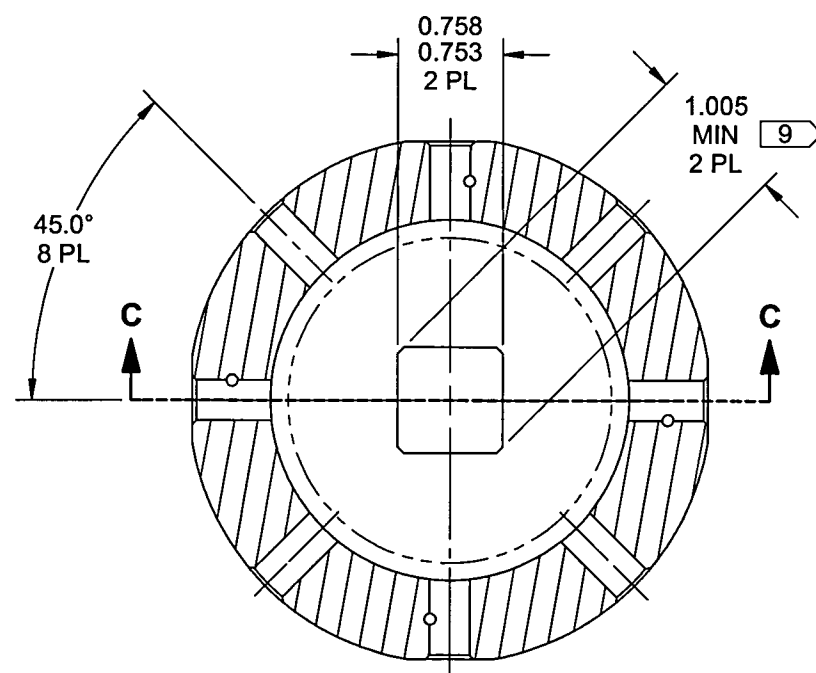
NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) INSERT ITEM -2 INTO ITEM -1. THEN ALIGN ENGRAVED LINE ON ITEM -1 WITH SLOT ON ITEM -2. THEN INSTALL ITEM 3 FLUSH WITH SURFACE OF ITEM -1.
- 9) PINS ROTATE FREELY WHEN ENGAGED. CAN NOT BE PULLED OUT UNTIL ALIGNED. PINS CAN MOVE FREELY IN AND OUT ONCE ALIGNED.
- 10) DISTANCE BETWEEN FLATS OF ITEM -2 MEASURED WITH PINS ENGAGED
- 11) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

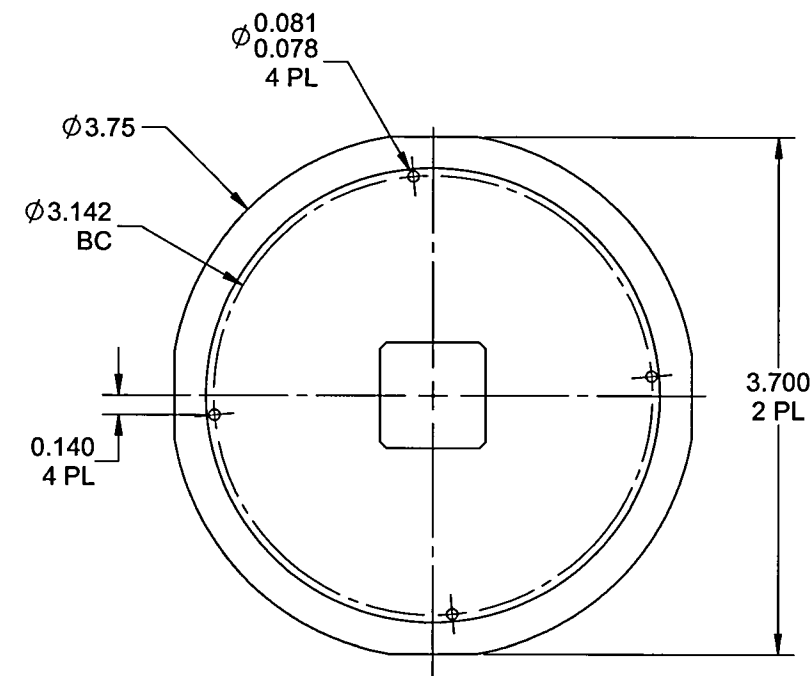
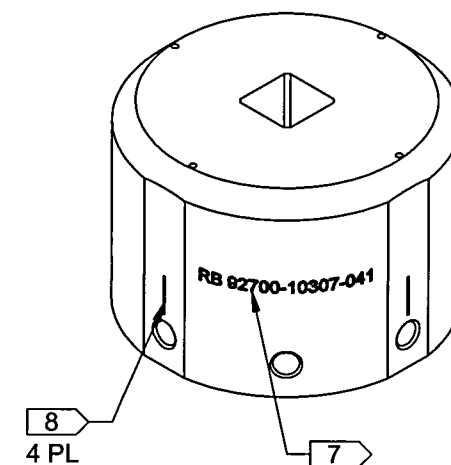
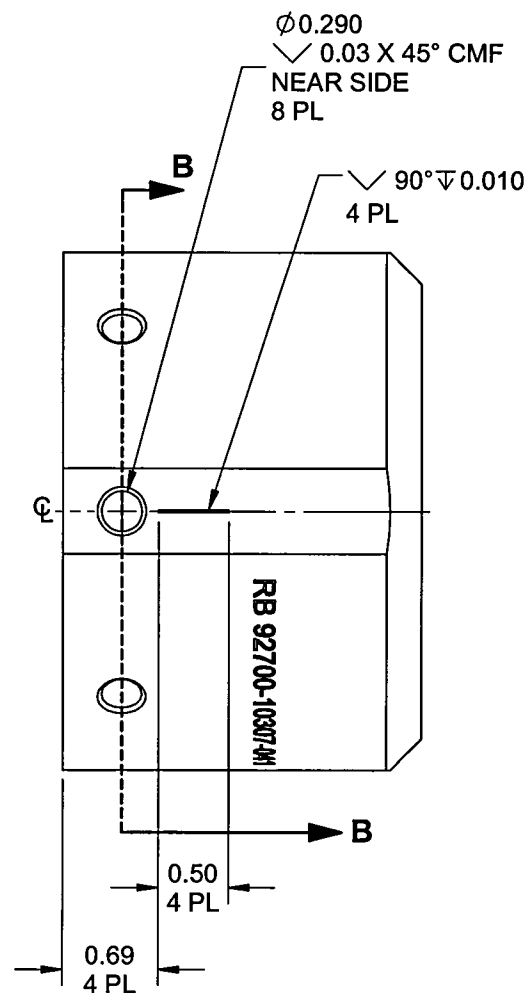
|  |             |  |              |
|--|-------------|--|--------------|
| A  | NEW ISSUE   | 18-626   | KT           |
| REV.   | DESCRIPTION | ECN #  | BY           |
| DESIGN   | KPT         | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |              |
| DRAWN  | KPT         |  |              |
| CHECKED  | ML          | TOOL PART #  | REV. A       |
| MFG. APPR.   | JFS         | RB 92700-10307-041                                       | SHEET 1 OF 3 |
| APPROVED   | VY          | TITLE  | SCALE        |
| DATE 9/4/2018  |             | TR NUT WRENCH  | NTS          |
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**SECTION C-C**



**SECTION B-B**



**RB 92700-10307-041-1 HOUSING**

- NOTES:
- 1) MATERIAL: 4140/4142 (28-32 RC)
  - 2) HEAT TREAT: N/A
  - 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 7) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN
  - 8) FILL LINES WITH WHITE PAINT
  - 9) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY

|  |     |  |              |
|--|-----|--|--------------|
| DESIGN   | KPT | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |              |
| DRAWN  | KPT |  |              |
| CHECKED  | ML  | TOOL PART #  | REV. A       |
| MFG. APPR.   | JFS | <b>RB 92700-10307-041</b>                                | SHEET 2 OF 3 |
| APPROVED   |     | TITLE  | SCALE        |
| DATE <b>9/4/2018</b>   |     | <b>TR NUT WRENCH</b>                                     | NTS          |
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